



Cobalt, Jobber Length, 135° Split Point (.1440-.2570)						
Drill Size	Decimal Equiv	Flute Length	OAL	Pkg Qty	AlTiN Coated Part #	Straw Finish Part #
#27	.1440	1-7/8	3	12	RD45427	RD42327
#26	.1470	1-7/8	3	12	RD45426	RD42326
#25	.1495	1-7/8	3	12	RD45425	RD42325
#24	.1520	2	3-1/8	12	RD45424	RD42324
#23	.1540	2	3-1/8	12	RD45423	RD42323
5/32	.1562	2	3-1/8	12	RD45210	RD42510
#22	.1570	2	3-1/8	12	RD45422	RD42322
#21	.1590	2-1/8	3-1/4	12	RD45421	RD42321
#20	.1610	2-1/8	3-1/4	12	RD45420	RD42320
#19	.1660	2-1/8	3-1/4	12	RD45419	RD42319
#18	.1695	2-1/8	3-1/4	12	RD45418	RD42318
11/64	.1719	2-1/8	3-1/4	12	RD45211	RD42511
#17	.1730	2-3/16	3-3/8	12	RD45417	RD42317
#16	.1770	2-3/16	3-3/8	12	RD45416	RD42316
#15	.1800	2-3/16	3-3/8	12	RD45415	RD42315
#14	.1820	2-3/16	3-3/8	12	RD45414	RD42314
#13	.1850	2-5/16	3-1/2	12	RD45413	RD42313
3/16	.1875	2-5/16	3-1/2	12	RD45212	RD42512
#12	.1890	2-5/16	3-1/2	12	RD45412	RD42312
#11	.1910	2-5/16	3-1/2	12	RD45411	RD42311
#10	.1935	2-7/16	3-5/8	12	RD45410	RD42310
#9	.1960	2-7/16	3-5/8	12	RD45409	RD42309
#8	.1990	2-7/16	3-5/8	12	RD45408	RD42308
#7	.2010	2-7/16	3-5/8	12	RD45407	RD42307
13/64	.2031	2-7/16	3-5/8	12	RD45213	RD42513
#6	.2040	2-1/2	3-3/4	12	RD45406	RD42306
#5	.2055	2-1/2	3-3/4	12	RD45405	RD42305
#4	.2090	2-1/2	3-3/4	12	RD45404	RD42304
#3	.2130	2-1/2	3-3/4	12	RD45403	RD42303
7/32	.2188	2-1/2	3-3/4	12	RD45214	RD42514
#2	.2210	2-5/8	3-7/8	12	RD45402	RD42302
#1	.2280	2-5/8	3-7/8	12	RD45401	RD42301
A	.2340	2-5/8	3-7/8	12	RD45301	RD42401
15/64	.2344	2-5/8	3-7/8	12	RD45215	RD42515
B	.2380	2-3/4	4	12	RD45302	RD42402
C	.2420	2-3/4	4	12	RD45303	RD42403
D	.2460	2-3/4	4	12	RD45304	RD42404
1/4	.2500	2-3/4	4	12	RD45216	RD42516
E	.2500	2-3/4	4	12	RD45305	RD42405
F	.2570	2-7/8	4-1/8	6	RD45306	RD42406



Speeds & Feeds page 340.